

Work Order ID 107810

October-03-13 9:48:24 AM

107810

Page 1

Item ID: D2856-400-720 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Abrasion Strip 4" X 7.20"
 Start Date: 10/03/13 Start Qty: 50.00 *50* Cust Item ID:
 Required Date: 10/17/13 Req'd Qty: 50.00 *50* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 13-10-03 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D2856 | Rev A |

| | | | | | | | | | |
|-----------|----------------------|------|--|--|--|--|--|--|--|
| 100 | Small Fab | 0.00 | | | | | | | |
| *100* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Cut as per dwg D2856 | | | | | | | | |

DAS 06 13/10/13 50

| | | | | | | | | | |
|-----------------|------------------------------------|------|--|--|--|--|--|--|--|
| 110 | QC6- Inspect dimensions to drawing | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

DAS 16 13/10/13

Count 450

| | | | | | | | | | |
|-----------|---|------|--|--|--|--|--|--|--|
| 120 | Identify as per dwg & Stock Location <u>403</u> | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |

13/10/13 50 DAS 06 13/10/13

Work Order ID 107810***107810***

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October-03-13 9:48:24 AM

Item ID: D2856-400-720

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Abrasion Strip 4" X 7.20"

Start Date: 10/03/13 Start Qty: 50.00

50

Cust Item ID:

Required Date: 10/17/13 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

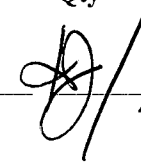
130

QC

Memo

0.00

Quality Control

 11/13-10-3

11/13-10-3

Picklist Print

October-03-13 9:48:31 AM

Page 1

Work Order ID: 107810

107810

Parent Item: D2856-400-720

D2856-400-720

Parent Item Name: Abrasion Strip 4" X 7.20"

Start Date: 10/03/13

Required Date: 10/17/13

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|-----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2856-400 | | Manufactured | No | | | 100 | f | 239.4392 | 0.6 | 30 | | | |
| *D2856-400* | | | | | | | | | ** | | | | |
| Abrasion Strip 4" Wide (Per Foot) | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

ST408

197.9652632

101773

192.6

99378

5.36526316

ST415

41.4739

63735

0.6696

68076

0.3149

71164

8.46

81875

6.398

86905

0.9569

89352

24.6745

✓

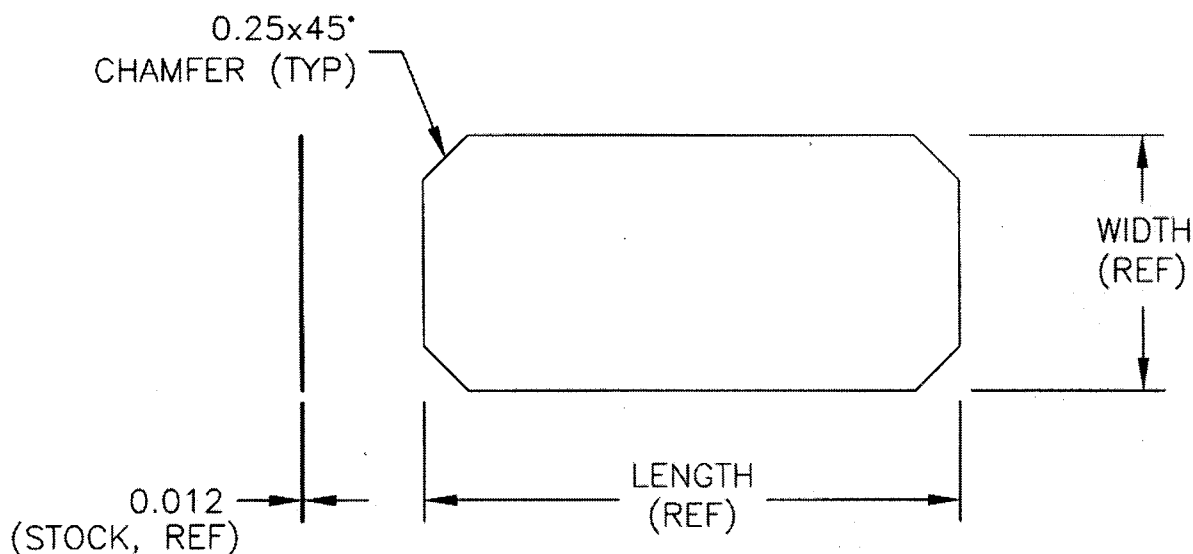
DAS
06
9-09



| | | | |
|---------------------|-----------------------|---|------------------------|
| DESIGN <i>CP</i> | DRAWN BY <i>CP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>A</i> | APPROVED <i>A</i> | DRAWING NO. D2856 | REV. A SHEET 1 OF 1 |
| DATE 00.11.17 | | TITLE ABRASION STRIP | SCALE NTS |
| A | 00.11.17 | NEW ISSUE | |

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

107810 M65
13-10-03

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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